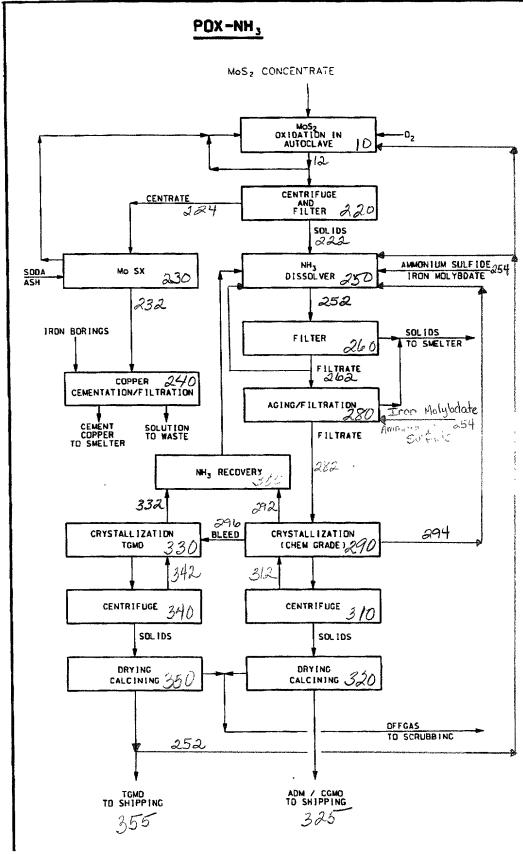
## PDX-SX MoS 2 CONCENTRATE MOS2 DXIDATION IN AUTOCLAVE SOL TOS 12 IRON BORINGS FILTRATE CAKE FILTRATION 20 24 22 28 No<sub>2</sub>CO,/NoOH 30 COPPER SODA ASH / CAUSTIC CEMENTATION/FILTRATION LEACH 42 52 IRON BORINGS 32 34 36 CANE TO Mo PRECIPITATION / FILTRATION THICKENING 40 64 T LIQUID TO WASTE Mo SX 4 74 Aging/Purification Morganian 82 Suffice NH3 RECOVERY 84 Re 130 94 CRYSTALL (ZATION (CHEM GRADE) Extraction 102 CENTRIFUCE 100 104 SOLIDS OFFGAS TO SCRUBBING DRYING 120 CALCINING ADM / CGMO TO SHIPPING (25

FIG. 1



F1G. 2

## TSL PROCESS

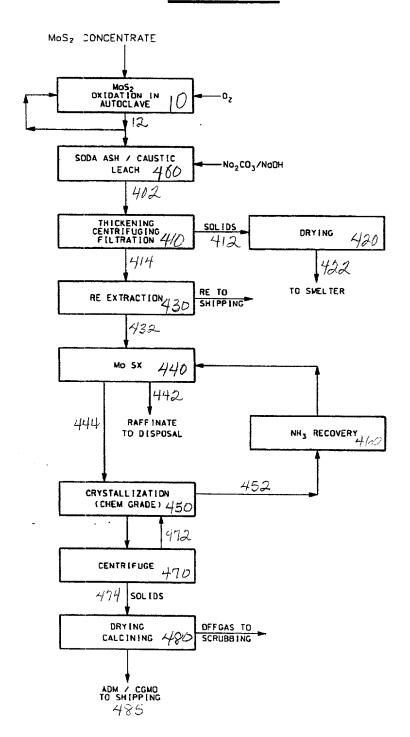


FIG 3